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# Modelling the out-of-plane buckling behaviour of BRBFs

*Saiteja Sistla, R. Chandramohan & T.J. Sullivan*

University of Canterbury, Christchurch, New Zealand

## ABSTRACT

The objective of this study is to assess the impact of modelling the out-of-plane buckling behaviour of buckling-restrained braced frames (BRBFs) on their estimated seismic performance. A number of recent studies have highlighted the possibility of gusset plates and brace end-zones buckling out-of-plane before the buckling-restrained braces (BRBs) themselves yield. Very few of these studies have attempted to characterise the importance of capturing this failure mode in nonlinear models of BRBFs used to estimate their global seismic performance. The NZS 1170.5 requirements and NHERP design guidelines for BRBFs were used to design and analyse a BRBF building in this study. Non-linear BRBF models were developed in OpenSees using two numerical modelling approaches: 1) a conventional BRBF model without out-of-plane imperfections, incapable of capturing the out-of-plane buckling of braces; and 2) a 3d planar BRBF model with flexible gusset plates and brace end-zones, and out-of-plane imperfections capable of simulating the out-of-plane buckling failure mode. According to the results of the pushover analyses, the gusset plates appear to be undersized when designed according to the current design practice adopted in New Zealand. Furthermore, the conventional BRBF modelling approach, which is incapable of simulating the out-of-plane buckling failure mode, overestimates the BRBF's base shear and deformation capacities by 6.95% and 516%, respectively. To improve the performance of the BRBF, the gusset plates were redesigned following suggestions adopted from the literature. Pushover analysis conducted on the revised BRBF models indicate enhanced BRBF performance and no out-of-plane buckling of the gusset plates.

## 1 INTRODUCTION

Prior to the Canterbury earthquake sequence, there existed only one BRBF building in New Zealand, which is the psychology building at the University of Canterbury. Nevertheless, BRBFs constitute nearly 50% of the new steel buildings erected during the Canterbury rebuild, replacing eccentric braced frames (MacRae and Clifton 2017). Despite the fact that BRBFs have become more popular since the Canterbury earthquakes, formal criteria for their design do not yet exist because the structural system is still relatively new in New Zealand. Furthermore, recent research has highlighted the possibility of brace end-zones and gusset plates buckling out-of-plane before the BRB core yields, and this failure mode is not explicitly accounted for in current design practice (MacRae et al. 2021, Yu et al. 2011, Tsai and Hsiao 2008, Westeneng et al. 2015, Zaboli et al. 2017, Vazquez et al. 2021). Although a number of experimental and analytical studies at the

element and subassembly levels have been conducted to investigate the out-of-plane buckling failure mode of gusset plates and brace end-zones, comparatively few studies have related this failure mode to the overall performance of BRBF structures.

This study summarises the development of a numerical model of a BRBF building, capable of accurately capturing the out-of-plane buckling behaviour of its braces with bolted end connections. The development of this model represents the first step of a larger study aimed at benchmarking the seismic performance of BRBF buildings in New Zealand. A BRBF was initially designed in compliance with existing design practices in New Zealand. A realistic 3D planar model of the frame was developed in OpenSees (Mazzoni et al. 2006) and nonlinear static pushover analyses were conducted to study its behaviour under seismic loads. The significance of modelling the out-of-plane buckling failure mechanism is demonstrated by comparing the simulated response of the 3d model to that of a model developed using conventional modelling techniques, incapable of capturing this failure mode.

## 2 BRBF BUILDING DESIGN

As a part of this study, a four-storey BRBF building (illustrated in Figure 1a) was designed for a site in Christchurch by modifying the design of a building originally developed by Yeow et al (2018). The building has four BRBFs along its perimeter, as shown in Figure 1b. It has a rectangular floor plan with dimensions 24 m × 40 m. The first storey is 4.5 m tall and all subsequent storeys are 3.6 m tall. The bays along both the X and Y directions are 8 m wide. The equivalent static method and accidental eccentricity requirements from NZS 1170.5 were used to determine the lateral force distribution on the BRBFs. The seismic demand on the BRBFs in the X direction is slightly larger than in the Y direction due to the incorporation of accidental eccentricity requirements. Assuming that both BRBFs in a given direction share the seismic demand equally, the subsequent sections of this paper will discuss only one BRBF in the X direction.

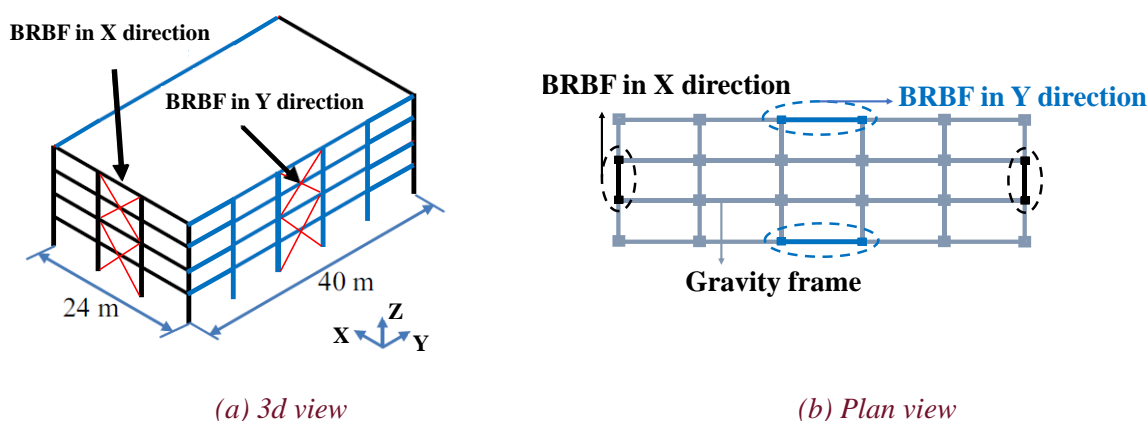


Figure 1: Schematic of the designed BRBF building (Yeow et al. 2018)

To minimise design iterations, frame and brace elements of the BRBF were first sized using the capacity design approach (Equations 1-7). The braces in each storey were assumed to support 95% of the total storey shear. The storey shear supported by each individual brace ( $V_{br}$ ) was thus computed by dividing 95% of the total storey shear ( $V_{st}$ ) by the number of braces in a storey.

$$V_{br} = 0.95 \frac{V_{st}}{4} \quad (1)$$

The required cross-sectional area of each brace ( $A_{br}$ ) was then computed as follows:

$$P_{br} = \frac{V_{br}}{\cos(\theta)} \quad (2)$$

$$A_{br} = \frac{F_{ybr}}{0.9P_{br}} \quad (3)$$

where  $P_{br}$  is the axial force in the brace,  $\theta$  is the angle of inclination of the brace, and  $F_{ybr}$  is the yield strength of the brace. The compressive strength of a BRB generally dictates its design, since Poisson's effect and friction between the BRB core and casing result in a marginally higher overstrength in compression than in tension. The compressive strength of the BRB core ( $P_{brc}$ ) is computed as

$$P_{brc} = F_{ybr}A_{pr}R_y \omega \beta \quad (4)$$

where  $A_{pr}$  is the provided cross-sectional area of the brace,  $R_y$  is the yield stress overstrength factor,  $\beta$  is the tensile overstrength factor, and  $\omega$  is the ratio of compressive to tensile overstrength. The axial compressive forces in the columns ( $P_{col\_seismic}$ ) were estimated using Equation 5 and cumulatively summed up over successive storeys.

$$P_{col\_seismic} = P_{brc} \sin(\theta) \quad (5)$$

The total gravity load on a storey was assumed to be shared by the gravity frame and the BRBF, in proportion to their respective tributary areas. The axial compressive forces in the columns due to the gravity loads ( $P_{col\_gravity}$ ) were cumulatively summed up in a similar manner as the seismic loads. The total axial loads to be resisted by columns ( $P_{col\_total}$ ) and beams ( $P_{beam}$ ) were then computed using Equations 6 and 7 respectively.

$$P_{col\_total} = P_{col\_seismic} + P_{col\_gravity} \quad (6)$$

$$P_{beam} = P_{brc} \cos(\theta) \quad (7)$$

According to the current design practice in New Zealand, the gusset plates are designed to resist buckling using the column curve of NZS 3404, by modelling them as equivalent struts using an effective length factor ( $k$ ) of 0.7. The width ( $b_w$ ) and length ( $L_e$ ) of the equivalent struts are estimated using the Thornton's method, as shown in Figure 2.

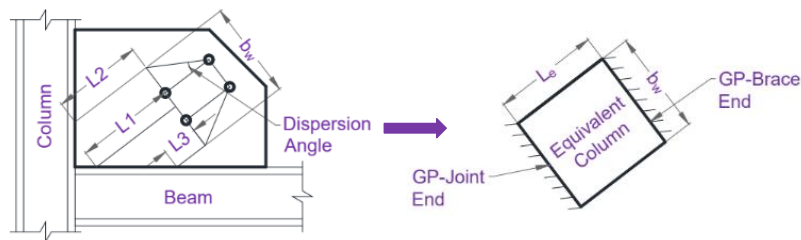


Figure 2: Equivalent column approximation according to Thornton's method (Vazquez et al. 2018)

Table 1 summarises the final member sizes obtained by following the design method outlined above. As demonstrated in Figure 3a, BRBs have non-uniform cross-sections with a yielding core and elastic end-zones. The braces were treated as members with uniform cross-sections to simplify the numerical model for elastic analysis, as illustrated in Figure 3b. The equivalent brace has the same cross-sectional area as the yielding core but a different Young's modulus ( $E_{wp}$ ), which is calculated as

$$E_{wp} = E_S \frac{L_{wp}}{L_{core} + 2 L_{end} \frac{A_{core}}{A_{end}}} \quad (8)$$

where  $L_{end}$  is the length of the end-zone,  $L_{Yc}$  is the length of the yielding core,  $K_{end}$  is the axial stiffness of the end-zone,  $E_S$  is the Young's modulus of steel, and  $K_{Yc}$  is the axial stiffness of the yielding core.

A linear elastic analysis was conducted by applying the gravity loads and the lateral loads estimated from the equivalent static method to a linear elastic model developed in OpenSees. Since all the members satisfied the code-based design checks, no changes to the member sizes were required.

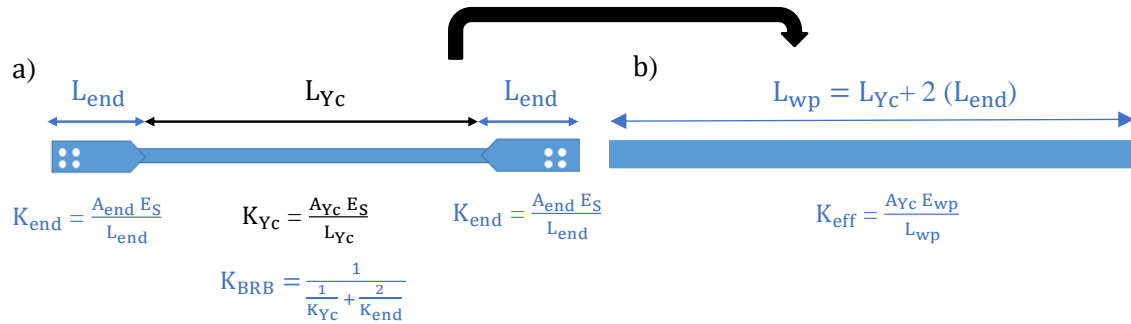


Figure 3: Simplified BRB model for linear elastic analysis

Table 1: Summary of member details

Section	Member	Floor
500 WC 267	Column	1, 2, 3, and 4
360 UB 50.7	Beam	1, and 2
200 UB 29.8	Beam	3, and 4
Rectangular section - 100 mm × 35 mm	Brace	1, and 2
Rectangular section - 88 mm × 25 mm	Brace	3, and 4
Rectangular section – 350 mm × 20.5 mm	Gusset plate	1, and 2
Rectangular section – 320 mm × 14.5 mm	Gusset plate	3, and 4

### 3 NONLINEAR BRBF MODELS

Two 3d nonlinear planar models representing one of the two identical BRBFs in the X direction were developed in OpenSees, and their schematic is illustrated in Figure 4. The occurrence of an asymmetric brace buckling mode was ensured in the first model (model OOP-A) by modelling gusset plate geometric imperfection in opposite directions at either end of each brace, whereas the development of a symmetric buckling mode was encouraged in the second model (model OOP-S) by modelling the imperfections in the same direction. Figure 5 illustrates these two out-of-plane buckling modes. Displacement-based fibre elements were used to model the BRB cores, end-zones, and gusset plates. The BRB core and restrainer assemblies were modelled using hollow circular cross sections, with a diameter and thickness large enough to represent the flexural stiffness of the BRB restrainer while retaining the required axial stiffness of the core.

The Steel02 material model with isotropic hardening was used to represent the hysteretic behaviour of the brace core; the model parameters were adopted from a previous study conducted by Victorsson (2011). The gusset plates were modelled as elements with equivalent uniform cross-sections (illustrated in Figure 2), connected to the beam-column joints using rigid offsets, as shown in Figure 4. The brace end-zones and gusset plates were modelled using the Steel02 material model as well, but with an elastic-perfectly plastic behaviour instead. In order to capture the out-of-plane buckling failure mode (Zaboli et al. 2017), i) an initial out-of-plane geometric imperfection of  $L_{Gp}/100$  was introduced at the interface of the gusset plates and the brace end zones (where  $L_{Gp}$  denotes the length of the gusset plate); and ii) an imperfection of  $2 \times 1 \text{ mm} = 2 \text{ mm}$  was provided at the interface of the brace end-zone and the BRB core, assuming a clearance of 1 mm between the core and the restrainer.

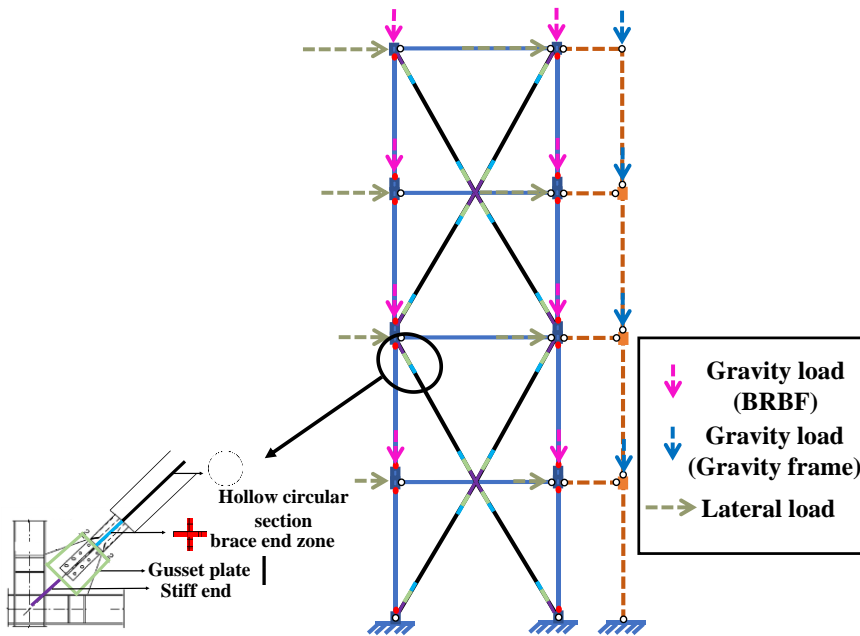


Figure 4: 3d planar BRBF model

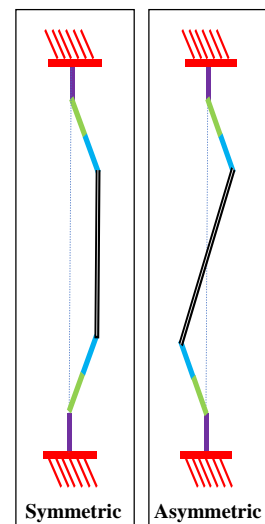


Figure 5: BRB out-of-plane buckling modes

Elastic beam-column elements with concentrated plastic hinges at both ends were used to represent the columns. The Ibarra-Medina-Krawinkler (IMK) model (Ibarra et al. 2005) was used to represent the hysteretic behaviour of the plastic hinges; its parameters were computed using the equations proposed by Lignos (2008). The beams, on the other hand, were modelled as elastic beam-column elements with pinned connections to the beam-column joints. The beam-column joints themselves were restrained from translating out-of-plane using single-point constraints. P- $\Delta$  effects were captured by applying gravity loads on a pin-connected leaning column, as shown in Figure 4. An eigenvalue analysis determined the frame's fundamental modal period to be 1.3 s.

In order to conduct a controlled study of the influence of out-of-plane buckling behaviour on the global response of the BRBF, an analogous 3d model (model OOP-N) of the frame was also developed without any initial out-of-plane imperfections in the gusset plates. This 3d model, incapable of capturing the out-of-plane buckling failure mode, is a representative of the modelling approach commonly employed to simulate the behaviour of BRBFs in research and practice.

Table 2: Summary of BRBF models developed in OpenSees

Model	Dimensions	Out-of-plane imperfections	Elements used for GPs	Elements used for brace end-zones
model OOP-A	3d	asymmetric	DBFE**	DBFE**
model OOP-S	3d	symmetric	DBFE**	DBFE**
model OOP-N	3d	NC*	DBFE**	DBFE**

NC\* - not considered in the model, DBFE\*\* - displacement-based fibre elements

#### 4 NONLINEAR STATIC PUSHOVER ANALYSIS

Nonlinear static pushover analyses with a loading profile proportional to the first mode shape, were conducted to examine the performance of the 3d models with asymmetric (model OOP-A) and symmetric (model OOP-S) imperfections. In this study, failure of the frame during pushover analysis is defined as the point at which a 20% reduction in the peak base shear is recorded. The pushover curves of both models, as well as their respective deformed shapes are illustrated in Figure 6 (displacements have been amplified to improve visibility). Studies like Takeuchi et al. (2014) and Zaboli et al. (2017) have indicated the increased likelihood of observing an asymmetric buckling mode over a symmetric buckling mode due to the lower energy requirement of the former. Despite the pushover curves of both models appearing nearly identical, the peak base shear of model OOP-A was found to be 1854 kN, while that of model OOP-S was found to be 1903.45 kN, supporting the suggestions of previous studies that the asymmetric buckling mode is indeed a lower energy mode. The frame elements did not yield, although the brace end-zones yielded owing to in-plane moments, and the gusset plates buckled out-of-plane.

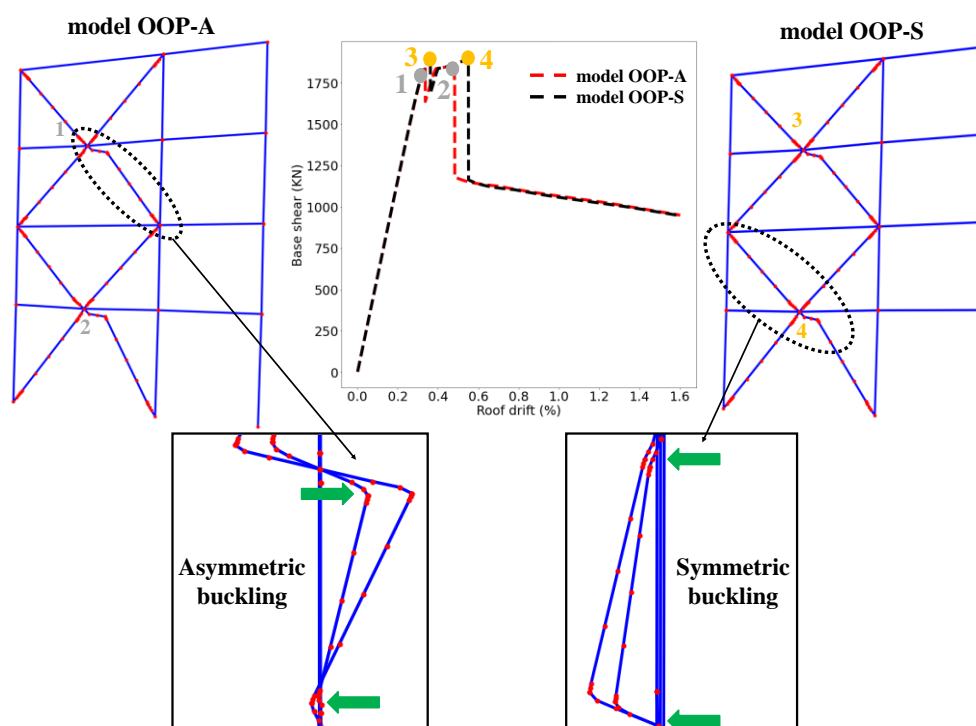


Figure 6: Performance comparison of BRBFs with symmetrical and asymmetrical buckling modes

Out-of-plane buckling of the gusset plates occurred first in the third storey and later in the first storey (refer to points 1,2,3 and 4 on the pushover curves illustrated in Figure 6). None of the compression braces in either model could achieve their design axial capacities due to the out-of-plane buckling failure of the gusset plates. In terms of overall BRBF performance, 20% of the base shear capacity was lost at only 0.482% and 0.54% roof drift in models OOP-A and OOP-S, respectively.

A pushover analysis was also conducted on model OOP-N to assess the significance of explicitly modelling the out-of-plane buckling of the brace end-zones and gusset plates. The pushover over curves of models OOP-A, and OOP-N are depicted in Figure 7. Since the out-of-plane failure mechanism was not included in model OOP-N, all of the braces, including those in compression, were able to achieve their design axial capacities. Plastic hinges were developed in the first storey columns at 4.3% roof drift, resulting in a significant reduction in the base shear. The collapse mechanisms developed by the two models were also observed to be significantly different. The results indicate that the conventional numerical modelling approach that ignores out-of-plane buckling can overestimate the base shear and deformation capacities by 6.95% and 516%, respectively.

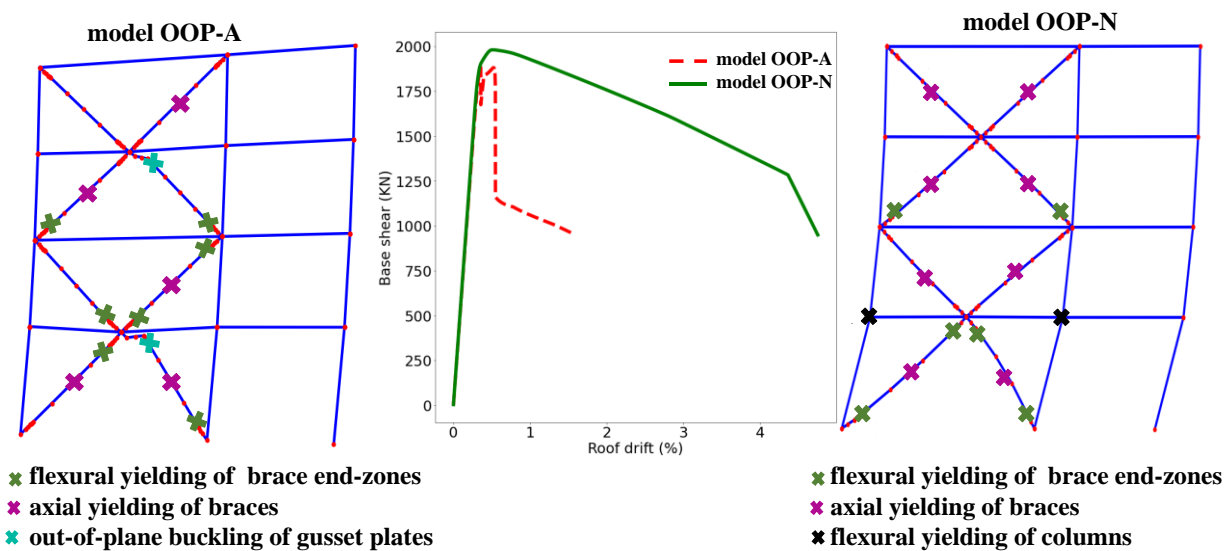


Figure 7: Performance comparison of models OOP-A, and OOP-N.

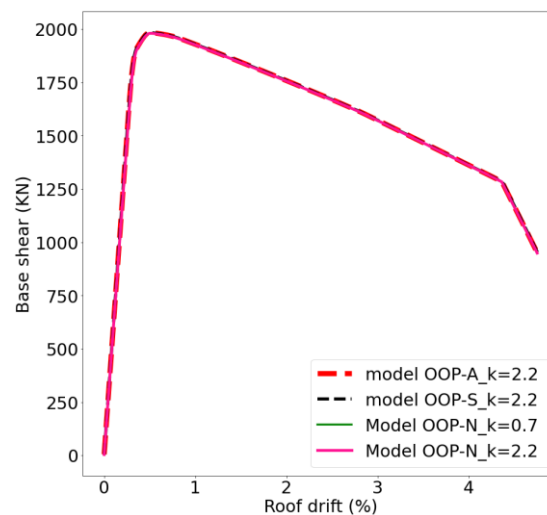


Figure 8: Pushover curves of the BRBF models with revised gusset plate design



Tsai et al. (2008), Chou et al. (2012), and Vazquez et al. (2018) observed that when gusset plates were designed with an effective length factor ( $k$ ) of 2.2, their estimated buckling capacity was comparable to the experimental results. As a result, the gusset plates were redesigned with  $k=2.2$ . Pushover analyses were conducted on models OOP-A and OOP-S with revised gusset plate dimensions, and the results are shown in Fig. 8. The pushover curves of model OOP-A\_ $k=2.2$ , model OOP-S\_ $k=2.2$ , model OOP-N\_ $k=0.7$ , and model OOP-N\_ $k=2.2$  are identical because the revised thickness of the gusset plates was sufficient to prevent the out-of-plane buckling failure. Figure 8 further demonstrates that there is no difference in the performance of BRBF models developed using the conventional approach regardless of the gusset plate design. Table 3 summarises the pushover analysis results for all models.

*Table 3: Summary of pushover analyses results*

Model	Gusset plate effective length factor ( $k$ )	Peak base shear ( $V_p$ ) (kN)	Roof drift at $0.8V_p$
model OOP-A	0.7	1854	0.482%
	2.2	1983	2.97%
model OOP-S	0.7	1903	0.54%
	2.2	1983	2.97%
model OOP-N	0.7	1981.5	2.97%
	2.2	1983	2.97%

## 5 CONCLUSION

A BRBF building was designed as per current practice in New Zealand and modelled using a novel approach capable of capturing its out-of-plane buckling behaviour, which recent studies have highlighted. The developed macro-modelling approach entails explicitly simulating the out-of-plane flexibility of the gusset plates and brace end-zones, and introducing out-of-plane geometric imperfections. Nonlinear static pushover analysis of the models OOP-A and OOP-S showed significant loss of strength due to out-of-plane buckling of the gusset plates at roof drifts of 0.482% and 0.54%, respectively. As a consequence of the out-of-plane buckling failure of the gusset plates, none of the compression braces in either model could achieve their design axial load carrying capacities. Furthermore, the conventional BRBF modelling approach, which is incapable of simulating the out-of-plane failure mode behaviour, overestimated the BRBF's base shear and deformation capacities by 6.95% and 516%, respectively.

Results from a sensitivity analysis showed that introducing asymmetric out-of-plane geometric imperfections produced a peak base shear 2.57% lesser than symmetric out-of-plane geometric imperfections. This indicates that the asymmetric brace buckling mode is more likely to be observed than the symmetric buckling mode, which is consistent with predictions from other studies.

Upon redesigning the gusset plates with a  $k$  value of 2.2 instead of 0.7, as per the recommendations of some recent studies, no out-of-plane buckling was observed. Hence, in this case, no difference was observed in the



performance of BRBF models developed using the approach proposed in this study, and the conventional approach.

In conclusion, the out-of-plane buckling failure mode was observed to control the response of the BRBF designed in this study as following conventional design practice. Nevertheless, further studies examining different brace and building configurations are needed before any generalisations can be made.

## 6 ACKNOWLEDGEMENT

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